

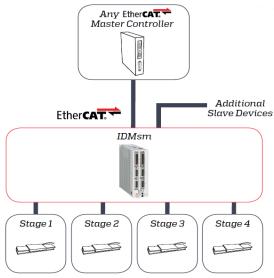
2 or 4 Axis EtherCAT®
DS402 Drive

The IDMsm is a member of the Intelligent Drive Module (IDM) se

The **IDMsm** is a member of the Intelligent Drive Module (IDM) series of EtherCAT® DS402 drives designed to meet the needs of OEMs employing EtherCAT-based control systems with high-precision motion stages. Controllable by any EtherCAT master, its unique multi-processor architecture leverages powerful control algorithms to maximize motion system performance, while its universal servo drive technology enables the system designer to easily control most types of motors and stages.

Product Highlights

- > Advanced Servo Control Algorithms for Maximum Motion Performance
- > Multi-Threading Program Execution for Maximum Application Flexibility
- > Universal Motor Support for Maximum Motor/Stage Flexibility
- > Standard DS402 (CiA402) CANOpen over EtherCAT Interface
- > Max Drive Current: 5/10A per Axis
- > Drive Supply Input: 12-48VDC
- > Analog I/0: 2/2
- > Digital I/O: 12/16
 - · Any can be used as general purpose
 - 4 High-Speed Position Capture (MARK) Inputs
 - 8 Limit Sensor Inputs (2 per axis)
 - 4 Motor Brake Outputs
 - 4 High-Speed Position Event
 - 8 General Purpose Outputs
- > Functional Safety: STO, SS1



Ether C/

Conformance tested



CONFIDENCE

Leverage 30+ years of high-performance motion control expertise



FLEXIBILITY

Control various motion stage technologies



PERFORMANCE

Achieve a competitive advantage with higher throughput and accuracy

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Specifications

Logic Supply Input

- Voltage range: 24 VDC +/-5%
- Maximum Input Current: 2A @ 22.8VDC
- Protections: Reverse Polarity

Drive Supply Input

- Voltage Range: 12-48 VDC
- Maximum Input Current: Load Dependent

Amplifiers

- Number of Axes: 2 or 4
- Type: PWM 3-phase power bridge
- Motor Support
 - DC brush
- 2 and 3 phase DC Brushless
- 2 and 3 phase stepper: Open or closed loop, up to 1024 microsteps per step, dynamic current adjustment
- Voice Coil
- Output current: 1.25/2.5 A, 2.5/5A, 5/10A (continuous/peak, sine amplitude)
- Peak Current Time: 1 second
- PWM Switching Frequency: 20 kHz
- Minimum Load Inductance: 25 uH per phase at 48VDC bus (contact ACS to discuss applications with lower phase inductance motors)
- Max Output Voltage: 92% of Drive Supply input voltage
- Max Output Power: 187/364 W per axis (continuous/peak)
- Protections: Short Circuit, Overcurrent, Drive Overtemperature, Motor Overtemperature, Overvoltage, Undervoltage

EtherCAT

- Interface: Dual RJ-45, 100BASE-TX
- Communication Profiles: CoE, FoE
- Device Profiles: DS402 (CiA402)
- · Modes of Operation: CSP, CSV, CST, Homing, Profile Position
- PDO Mapping: User-configurable, up to 128 bytes
- Max Cycle Rate: 4 kHz

Communication Interfaces

- SPI: 8 word (16 bits per word) 4 MHz bi-directional master/slave interface for data input to / output from custom servo algorithms
- Ethernet: 100 Mbps
- RS-232: Up to 115200 bps

Servo Control Algorithms

- Standard
 - Cascaded PIVFF with loop shaping filters
 - Advanced feedforward
 - Multi-input multi-output (MIMO) gantry
 - Dual loop
 - Disturbance rejection
 - Gain Scheduling
 - Field-oriented control
 - Space vector modulation
- Optional
 - Custom algorithms to meet demands of unique applications (contact ACS)

Servo Control Algorithms (Cont.)

 Loop Sampling and Update Rate: 20 kHz position, 20 kHz velocity, 20 kHz current

Profile Generation

• 3rd order with smooth on-the-fly endpoint modification

Real-Time Programming

- · Language: ACSPL+ object-oriented multi-threading
- Number of User-Programmable Buffers (Threads): 4
- Max Program Cycle Rate: 4 kHz
- Max Data Collection Rate: 20 kHz up to 4 variables
- RAM: 256MB Flash: 1GB

Feedback

- Total Number of Channels: 4
- Incremental
- AqB Encoders (Default type)
 - Max Frequency: 50 MHz
 - Electrical Interface: RS-422
 - Error Detection: Encoder not connected, illegal transition
- SinCos Encoders (Optional)
 - Max Frequency: 500 kHz or 10 MHz
 - Electrical Interface: 1 V peak to peak ±10%
 - Max Multiplication: 4,096 (per full signal period)
 - Error Detection: Not connected
 - Compensation: Phase, Gain, Offset
 - Note: The drive automatically generates a digital quadrature echo of the SinCos encoder signal and sends it as an output to the AgB encoder pins
- Digital Hall Sensor Inputs
 - Qty: 3 per axis (12 total)
 - Electrical Interface: 5V, Single-ended, source, opto isolated
 - Note: Used for initial commutation, not for position servo feedback
- Limit Sensor Inputs (Usable as general purpose)
 - Qty: 2 per axis (8 total)
 - Electrical Interface: 5/24V ±20%, opto-isolated, sink or source (jumper selectable)
- Absolute (Optional)
 - Types: BiSS-C, EnDat 2.1 & 2.2, Smart-Abs, SSI, Sanyo Denki, Panasonic A6
 - Max Frequency: EnDat- 8MHz, Smart-Abs- 2.5MHz, Biss-C-10MHz, Panasonic- 2.5MHz, Sanyo- 2.5MHz
 - Electrical Interface: RS-485
 - Error Detection: CRC, timeout, encoder not ready
- Supply Output: 5.1V. Total available current 1.5A for all analog encoders and 1.5A for all digital encoders
- ID Chip Interface: 1 per axis. For identification of compatible stages' configuration parameters.

Functional Safety I/O (Optonal)

- Safe Torque Off (STO) Input
 - Electrical Interface: Dual-channel 24V isolated
 - Safety Standards: See Standards and Certifications Section
- Safe Stop 1 (SS1) Feature
 - Deceleration time till STO activation: 110-230ms.
 - Exact deceleration time is fixed (SS1-t functionality), depends on product configuration (see user manual for details).



Digital I/O (All are useable as general purpose)

- High-Speed Position Capture (MARK) Inputs
 - Qty: 4
 - Electrical Interface: 5/24V ±20%, Opto-isolated, two terminals
 - Max Capture Frequency: 1 per 2 MPU cycles
- Limit Sensor Inputs
 - Qty: 8 (See Feedback section for more details)
- High-Speed Position Event Generation (PEG) Outputs
 - Oty: 4
 - Electrical Interface: RS-422
 - Max Pulse Frequency: 10 MHz
 - Pulse Width Range: 27 ns to 1.745 ms
- Motor Brake Outputs
 - Oty: 4
- Electrical Interface: 5/24V ±20%, opto-isolated, sink or source (jumper selectable)
- Output Current: 100 mA
- General Purpose Outputs
 - Qty: 8
 - Max Update Frequency: 4 kHz
 - Electrical Interface: RS-422

Analog I/O (All are useable as general purpose)

- Analog Inputs
 - Qty: 2
 - Electrical Interface: ±10V differential, half scale single-ended
 - Resolution: 12 bit
 - Input Frequency: 4 kHz

Analog Outputs

- Electrical Interface: ±10V differential or 0-10V single ended
- Resolution: 10 bit
- Max Ripple: 25 mV
- Max Load: $10 \text{ k}\Omega$
- Max Update Frequency: 4 kHz

Standards and Certifications

- CE Self Declaration: Yes
- CE Electrical Safety: IEC61800-5-1
- CE EMC: EN 61800-3
- UL Electrical Safety: UL 61800-5-1 (Pending)
- STO Functional Safety: IEC 61800-5-1, IEC 61800-5-2 (Pending)
- SS1 Functional Safety: IEC 61800-5-1, IEC 61800-5-2 (Pending)
- EtherCAT Technology Group Conformance Tested: Yes

Physical

- Dimensions: 128x139x55mm
- Weight: < 600g
- Environmental
 - Rated Operational Temperature: 0° to 50°C. See user manual for external fan cooling requirements above 40°C ambient temperature.
- Humidity: 5 to 90% non-condensing humidity
- Storage and Transportation Temperature Range: -25° to 60°C
- Shock: 50 m/s² (5 G)
- Vibration: 10 m/s² (1 G)

Optional Accessory Products

- XDMsm-ACC1: Mating Connector Kit
- STO-ACC1: STO Breakout Cable
- SPI-ACC1: SPI Breakout Cable
- RS232-ACC1: RS232 Adapter Cable

Ordering Options

Ordering Options	Field	Example User Selection	Values					
Number of axes	1	4	2, 4					
Current Rating (Amps Peak of Sine)	2	С	A = Reserved B = 2.5/5A C = 5/10A					
Number of 500 kHz SinCos Encoder Channels ¹	3	2	0, 1, 2, 3, 4					
10 MHz SinCos encoder channels ¹	4	0	0, 1, 2, 3, 4					
Number of absolute encoder channels ¹	5	1	0, 1, 2, 3, 4					
Functional Safety	6	T	N=None, T=STO & SS1					
Non-Linear Control	7	N	N(None), C(Non-Linear Control)					
Autofocus	8	N	N = No A = Autofocus					
Reserved	9	N	N=N/A					
Reserved	10	N	N=N/A					

¹The total number of encoder channels ordered may not exceed 4 per field. Multi-Channel feedback requires both a digital(incremental or absolute) and an analog feedback device.

Example: IDMsm-4C201-TNNNN Description: 4 axis 5/10A, 2x SinCos 500kHz encoder, 1x Absolute encoder, 5TO & SS1

Field		1	2	3	4	5	6	7	8	9	10
PN	IDMsm	4	С	2	0	1	Т	N	N	N	N



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ACS MOTION CONTROL